

ABSTRACT OF THE DISCLOSURE
VIBRATION-ISOLATING BUSHING

In a so-called bulge type of vibration-isolating bushing wherein an annular cover made of a synthetic resin is provided as a bulge portion on an outer periphery of an axially central part of an inner cylinder, such a vibration-isolating bushing that is superior in buckling strength in the axial direction of the inner cylinder, low-cost, and advantageous in environmental aspect, while preventing any displacement of the annular cover is provided. To that end, a knurling is provided on an outer periphery of an axially central part of a metal pipe constituting the inner cylinder, preferably, together with a serration on an axial edge of the metal pipe; and the annular cover is secured to the outer periphery of the metal pipe inclusive of the knurling by molding of a synthetic resin.